

JS

CERTIFICATE OF COMPLIANCE

Certificate Number:

SGSNA/23/SZ/00039

Contract Number: 801 Certificate Project Number: SZ-

801898 SZ-CERT230300445

Certified Product: Trademarks: Model(s): Technical Data: Rechargeable lithium-ion battery pack Deye SE-G5.1 Pro, SE-G5.1 Pro-B 51.2 V, 100 Ah; Max. charging current: 100 A; Max. charging voltage: 57.6 V; Max. discharging current: 100 A; End of discharging voltage: 43.2 V; Charging temperature range: 0~55 °C; Discharging temperature range: -20~55 °C

Certificate Holder:

NINGBO DEYE ESS TECHNOLOGY CO., LTD No.18, Zhenglong 2 Road, Binhai Economic Development Zone, Cixi, Ningbo, Zhejiang, China

This certificate supercedes previous certificates issued with the same certificate number. Certification is valid when products are indicated on the SGS directory of certified products at <u>www.sgs.com</u> or using the QR code below. The product is certified according to ISO/IEC Guide 17067, Conformity assessment - Fundamentals of product certification, System 3, and in accordance with:

ANSI/UL 1973-2018, Second Edition, Dated February 7, 2018 CAN/UL 1973-2018, Second Edition, Dated February 7, 2018

Authorized by:

son whi

Jason Wei Certifier

Effective date: 23 February 2024

Page 1 of 1

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SGSSG

Certification Body





US

CERTIFICATE OF COMPLIANCE

Certificate Number:

SGSNA/24/SH/00299

Contract Number:80Certificate Project Number:SH

801898 SH-CERT240603601

Certified Product: Trademarks: Model(s): Low Voltage ESS **Deye** SE-GX-15K-US (X=1,2,3,4,5,.....,32, which means the number of batteries in parallel) See page 2

Certificate Holder:

Technical Data:

NINGBO DEYE ESS TECHNOLOGY CO., LTD. No.18, Zhenlong 2 Road, Binhai Economic Development Zone, Cixi, Ningbo, Zhejiang, China

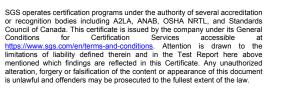
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ANSI/CAN/UL 9540:2023, Third Edition, Dated June 28, 2023

Authorized by:

Mark Lohmann Certifier Effective date: 19 August 2024

Page 1 of 2



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CERTIFICATE OF COMPLIANCE

Certificate Number:

SGSNA/24/SH/00299

Contract Number: 801898 Certificate Project Number: SH-CERT240603601

Additional Information:

Technical Data:

SE-GX-15K-US series can be matched with different numbers of battery modules (the maximum number is 32). And it is simply connected in parallel to increase the system capacity, the models and ratings of battery module and PCS have not changed, so the ratings of PCS and battery module are written in the report.

For SE-GX-15K-US type series

PCS part

Limitless 15K-LV

PV side: 175-425V(500Vmax), 26A+26A+26A, 44A+44A+44A;

Battery side: 43-63V, 275A max

AC grid side: 208Vac/240Vac(120Vac), Split phase, 60Hz, 15KW, 62.5A, -0.9~+0.9

Battery Part

SE-G5.1 Pro-B

51.2 V, 100 Ah; Max. charging current: 100 A; Max. charging voltage: 57.6 V; Max. discharging current: 100 A; End of discharging voltage: 43.2 V; Charging temperature range: 0~55 °C; Discharging temperature range: -20~55 °C.

Other Ratings:

IP65 for PCS and IP20 for Battery

Page 2 of 2

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US

CERTIFICATE OF COMPLIANCE

Certificate Number:

SGSNA/24/SH/00297

Contract Number: Certificate Project Number:

801898 SH-CERT240603600

Certified Product: Trademarks: Low Voltage ESS

Technical Data:

Model(s):

SE-GX-5K-US, SE-GX-8K-US, SE-GX-12K-US (X=1,2,3,4,5,.....,32, which means the number of batteries in parallel) See page 2-3

Certificate Holder:

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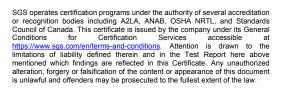
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Authorized by:

Mark Lohmann Certifier Effective date: 19 August 2024

Page 1 of 3



SGSSC

Certification Body

SG

CERTIFICATE OF COMPLIANCE

Certificate Number:

SGSNA/24/SH/00297

Contract Number: 801898 Certificate Project Number: SH-CERT240603600

Additional Information:

Technical Data:

SE-GX-12K-US, SE-GX-8K-US and SE-GX-5K-US series can be matched with different numbers of battery modules (the maximum number is 32). And it is simply connected in parallel to increase the system capacity, the models and ratings of battery module and PCS have not changed, so the ratings of PCS and battery module are written in the report.

For SE-GX-12K-US type series

PCS part

Sol-Ark-12k-P

AC side:

AC Voltage@120/240V: 240V(211V-264V), 37.5A, 9000W(L-L) / 4500W(L-N), 60Hz,

AC Voltage@120/208V: 208V(183V-229V), 37.5A, 7800W(L-L) / 4500W(L-N), 60Hz

PV side: 150dc-500Vdc (MPPT range:175Vdc-425Vdc), 20A/20A

Battery side: 48Vdc(43Vdc-63Vdc), 185A

Battery Part

SE-G5.1 Pro-B

51.2 V, 100 Ah; Max. charging current: 100 A; Max. charging voltage: 57.6 V; Max. discharging current: 100 A; End of discharging voltage: 43.2 V; Charging temperature range: 0~55 °C; Discharging temperature range: - 20~55 °C.

For SE-GX-8K-US type series

PCS part

Sol-Ark-8K-48-ST

AC side:

AC Voltage@120/240V: 240V(211V-264V), 33.0A, 8000W(L-L) / 4000W(L-N), 60Hz,

AC Voltage@120/208V: 208V(183V-229V), 33.3A, 6900W(L-L) / 4000W(L-N), 60Hz

PV side: 150dc-500Vdc (MPPT range:175Vdc-425Vdc), 18A/18A

Battery side: 48Vdc(43Vdc-63Vdc), 185A

Battery Part

SE-G5.1 Pro-B

51.2 V, 100 Ah; Max. charging current: 100 A; Max. charging voltage: 57.6 V; Max. discharging current: 100 A; End of discharging voltage: 43.2 V; Charging temperature range: 0~55 °C; Discharging temperature range: - 20~55 °C.

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Certification Body



CERTIFICATE OF COMPLIANCE

Certificate Number:

SGSNA/24/SH/00297

Contract Number: Certificate Project Number:

801898 SH-CERT240603600

Additional Information:

Technical Data:

For SE-GX-5K-US type series

PCS Part

Sol-Ark-5K-48-ST

AC side:

AC Voltage@120/240V: 240V(211V-264V), 20.8A, 5000W(L-L) / 2500W(L-N), 60Hz, AC Voltage@120/208V: 208V(183V-229V), 29.1A, 5000W(L-L) / 2500W(L-N), 60Hz PV side: 150dc-500Vdc (MPPT range:175Vdc-425Vdc), 10A/10A

Battery side: 48Vdc(43Vdc-63Vdc), 120A

Battery Part

SE-G5.1 Pro-B

51.2 V, 100 Ah; Max. charging current: 100 A; Max. charging voltage: 57.6 V; Max. discharging current: 100 A; End of discharging voltage: 43.2 V; Charging temperature range: 0~55 °C; Discharging temperature range: - 20~55 °C.

Other Ratings:

IP65 for PCS and IP20 for Battery

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Certification Body



Test Report

For

ANSI/CAN/UL9540A

Test Method for Evaluating Thermal Runaway Fire Propagation in Battery Energy Storage Systems

[Module Level]

Report Number:	CQES240400025201
Date of issue:	2024-04-12
Total number of pages:	26 Pages
Test object / Model:	GE-F-PACK5.1-D
Applicant's name:	NINGBO DEYE ESS TECHNOLOGY CO., LTD
Address:	No.18, Zhenglong 2 Road, Binhai Economic Development Zone, Cixi, Ningbo, Zhejiang, China



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Project No.: CQES2404000252BA

TRF_UL 9540A Module_V1.0 Page 1 of 26



Report Number:	CQES240400025201				
Manufacturer:	NINGBO DEYE ESS TECHNOLOGY CO., LTD				
Address:	No.18, Zhenglong 2 Road, Binhai Economic Development Zone, Cixi, Ningbo, Zhejiang, China				
Factory:	NINGBO DEYE ESS TECHNOLOGY CO., LTD				
Address:	No.18, Zhenglong 2 Road, Binhai Economic Development Zone, Cixi, Ningbo, Zhejiang, China				
Test object / Model:	GE-F-PACK5.1-D				
Test specifications:	ANSI/CAN/UL9540A:2019 Test Method for Evaluating Thermal Runaway Fire Propagation in Battery Energy Storage Systems Fourth Edition, Dated November 12, 2019				
Date of receipt:	2023-12-06				
Sample No.:	M1				
Test Period:	2023-12-07 to 2023-12-08				
Issuing Laboratory:	SGS-CEC New Energy Technology (Chongqing) Co., Ltd.				
Address:	Building 13 & 14, No. 1839, Ranjun Road, Shuangfu Street, Jiangjin District, Chongqing, China				
	SGS-CEC New Energy Technology (Chongqing) Co., Ltd.				
Testing location:	Building 13 & 14, No. 1839, Ranjun Road, Shuangfu Street, Jiangjin District, Chongqing, China				
Test Result:	Refer to summary of test results page for details.				
Remark:	Test results reported relate only to the items being tested.				
	Strictly Confidential				
Confidential level:	Private and Confidential				

Tested by / Witness by

Reviewed by

yle Tion

Kyle Tian Project Engineer

1/1-

Ryan Hu Report Reviewer



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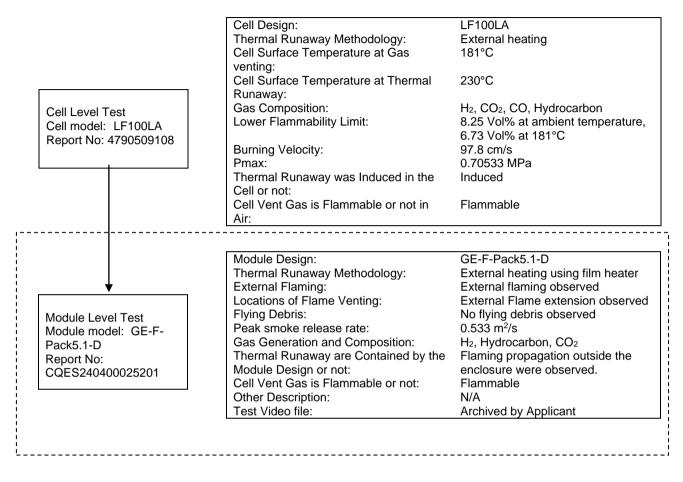
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Project No.: CQES2404000252BA

TRF_UL 9540A Module_V1.0 Page 2 of 26



[Summary of Test results]



Remark:

- 1. This report only evaluated module level test which is listed inside the dotted box.
- This report is issued based on previous SGS report CQES231200062001, dated 2024-01-10, with 2 following changes and/or additions:
 - Revised model of aerosol-generating extinguishing system to 'QRR0.012G/S'.

After comparison, no further tests were considered necessary. All test data were cited from original test report CQES231200062001.



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Project No.: CQES2404000252BA



[Test object Description]

Model:	LF100LA	
Manufacturer:	EVE Power Co., Lto	1.
Nominal capacity:	100 Ah	
Nominal voltage:	3.2 V	
Chemistry:	Lithium-ion, LiFePO	04
Standard charge current:	50 A	
Standard discharge current:	50 A	
Maximum charge voltage:	3.9 V	
Cut-off Voltage:	1.9 V	
Charge temperature range:	0 to 65 °C	
Discharge temperature range:	-30 to 65 °C	
External dimensions:	T×W×H =(50.1±0.5)) mm×(160.0±0.8) mm ×(115.7±0.5) mm
Weight:	(1985±100) g	
UL 1973 compliant:	🛛 Yes / 🗌 No	Reference: UL file No. MH63503
UL 9540A report provide:	🛛 Yes / 🗌 No	Reference: UL test report No. 4790509108



Figure 1. View 01 of component cell



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Project No.: CQES2404000252BA





Figure 2. View 02 of component cell

Model:	GE-F-Pack5.1-D		
Manufacturer:	NINGBO DEYE ESS TECHNOLOGY CO., LTD		
Nominal capacity:	100 Ah		
Nominal voltage:	51.2 Vd.c.		
Maximum charge current:	100 A		
Maximum discharge current:	100 A		
Maximum charge voltage:	57.6 V		
Cut-off Voltage:	43.2 V		
Charge temperature range:	0 °C to 55 °C		
Discharge temperature range:	-20 °C to 55 °C		
Module configuration:	16S		
External dimensions:	570 mm x 495 mm x 135 mm		
Enclosure material:	Metal		
Weight:	Approx. 45.0kg		
UL 1973 compliant:	Yes / No Reference: SGS Contract No.: 801898		

Table 2: Description of battery module



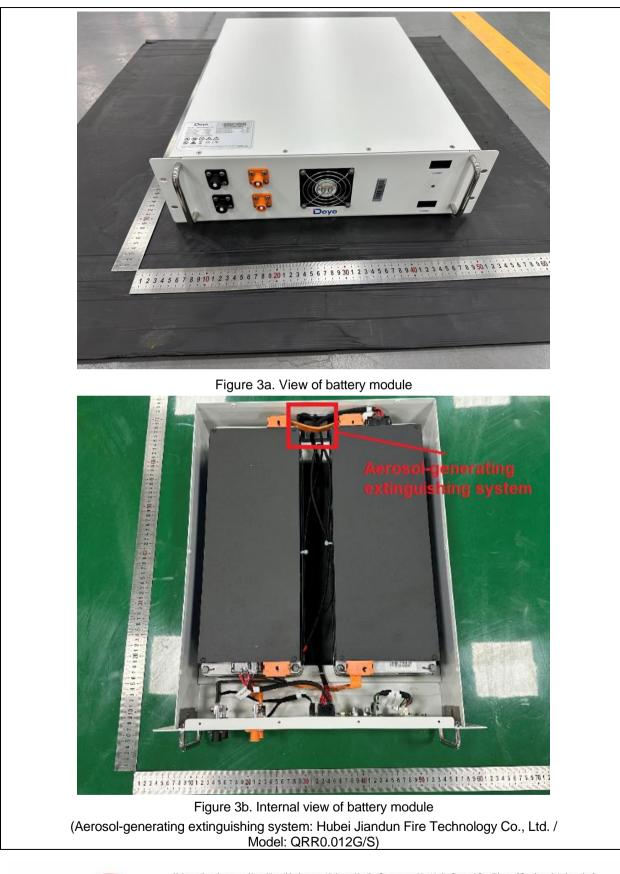
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Project No.: CQES2404000252BA

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Pre-conditioning of test samples

Module samples shall be conditioned, prior to testing, through charge and discharge cycles for a minimum of 2 cycles, using a manufacturer specified methodology to verify that the module is functional. Each cycle shall be defined as a charge to 100% SOC and allowed to rest a maximum of 8 h and then discharged to an end of discharge voltage (EODV) specified by the module manufacturer.

The module to be tested shall be charged to 100% SOC and allowed to rest a maximum of 8 h before the start of the test. The module voltage shall be determined by measuring at the module terminals after charging up to the fully charged condition and before beginning testing. The sample module shall stabilize for a minimum of one hour prior to testing.

Table 3: Charge and discharge parameters (provided by manufacturer)

Charge		Discharge		
Charge current (A)	100	Discharge current (A)	100	
Max. charge voltage (V)	57.6	Cut-off voltage (V)	43.2	
Cut-off charge current (A)	5.0			

Module level Test method description

Ambient indoor laboratory conditions shall be 25 ±5°C (77 ±9°F) and 50 ±25% RH at the initiation of the test.

The test shall be conducted under a smoke collection hood that is sized appropriately to collect the gasses generated from the module.

The methodology used for initiating thermal runaway pursuant to cell level test shall be used to initiate thermal runaway within the module.

Thermal runaway methodology for module level test: The propensity of the DUT to exhibit thermal runaway be demonstrated by heating the cell with externally applied heaters.

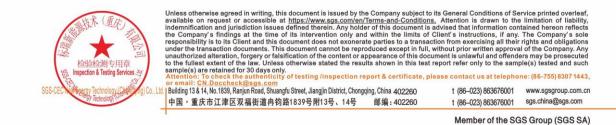
The number of cells within the module that are forced into thermal runaway can be one or multiple cells, and is dependent upon the energy contained within the individual cells. A sufficient number of cells shall be forced into thermal runaway to create a condition of cell to cell propagation within the module. For example, it may be necessary to force nine, 3-Ah cells into thermal runaway as opposed to one, 30-Ah cell in order to get cell to cell propagation. The location of the cell (s) forced into thermal runaway shall be selected to present the greatest thermal exposure to adjacent cells that are not forced into thermal runaway. Factors to be taken into consideration shall include selecting locations within the module where heat transfer is maximized to other cells, cooling by ventilation is restricted or limited, and thermal sensors, detection and suppression discharge points are remote.

The module shall be placed on top of a noncombustible horizontal surface with the module orientation representative of its intended final installation.

The chemical heat release rate of the module in thermal runaway shall be measured with oxygen consumption calorimetry.

The chemical heat release rate shall be measured for the duration of the test.

Occurrence of thermal runaway shall be verified by sustained temperature above the cell surface temperature at the onset of thermal runaway, as determined in cell level test.





The chemical heat release rate shall be measured by a measurement system consisting of a paramagnetic oxygen analyzer, non-dispersive infrared carbon dioxide and carbon monoxide analyzer, velocity probe, and a Type K thermocouple. The instrumentation shall be located in the exhaust duct of the heat release rate calorimeter at a location that minimizes the influence of bends or exhaust devices.

Calculate the chemical heat release rate at each of the flows as follows:

$$HRR_{1} = \left[E \times \varphi - (E_{co} - E) \times \frac{1 - \varphi}{2} \times \frac{X_{co}}{X_{O_{2}}} \right] \times \frac{\dot{m_{e}}}{1 + \varphi \times (\alpha - 1)} \times \frac{M_{O_{2}}}{M_{a}} \times (1 - X_{H_{2}O}^{o}) \times X_{O_{2}}^{o}$$

Vent gas composition shall be measured using a Fourier-Transform Infrared Spectrometer with a minimum resolution of 1 cm⁻¹ and a path length of at least 2 m (6.6 ft), or equivalent gas analyzer, and velocity and temperature measurements respectively shall be obtained in the exhaust duct of the heat release rate calorimeter using equipment.

The hydrocarbon content of the vent gas shall be measure using flame ionization detection. Hydrogen gas shall be measured with a palladium-nickel thin-film solid state sensor.

The light transmission in the exhaust duct of the heat release rate calorimeter shall be measured using a white light source and photo detector for the duration of the test, and the smoke release rate shall be calculated.

Smoke release rate shall be calculated as follows:

$$SRR = 2.303 \left(\frac{V}{D}\right) Log_{10} \left(\frac{I_o}{I}\right)$$



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Project No.: CQES2404000252BA

TRF_UL 9540A Module_V1.0 Page 8 of 26



Test configuration description

Thermal runaway initiation method used including number and locations of cells for initiating thermal runaway

Initiation method:

External heating method was used for initiating thermal runaway. By controlling the input power of the heaters, a surface heating rate of 4°C (9°F) to 7°C (12.6°F) per minute was achieved. Max. power of the film heater was 194 W.

Number of cells for initiating thermal runaway:

Single cell 100 Ah (total capacity)

Multiple cell Ah (total capacity)

Locations of cells for initiating thermal runaway:

The battery module consists of 16 cells, which are connected in series. Cell 13 (as shown in Figure 4b & 5) was selected as the initiating cell. Two film heater was placed on large surfaces of cell 13.

Other description : N/A



Figure 4a. Internal view 01 of DUT.

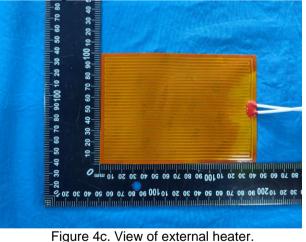




Figure 4b. Internal view 02 of DUT.



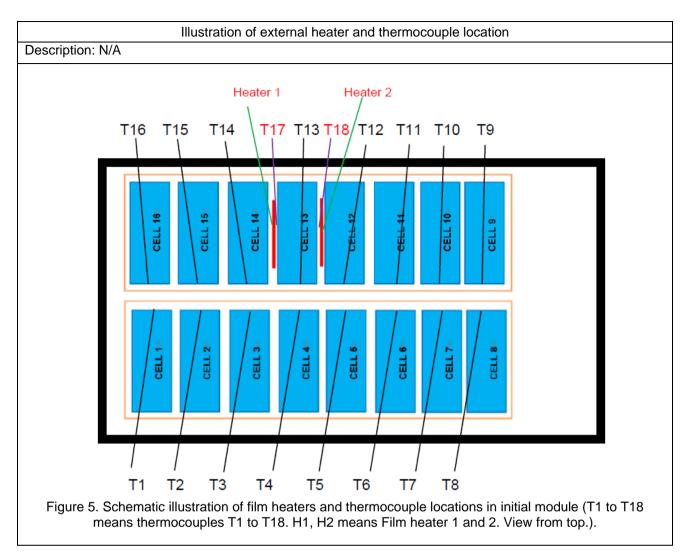
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TRF_UL 9540A Module_V1.0 Page 10 of 26



Positioning of module within testing room

Test Start Time: 2023-12-07 10:05:59

Initial Ambient Test Temperature: 27.3 °C

Initial Relative Humidity: 55.7% RH

Description: N/A.

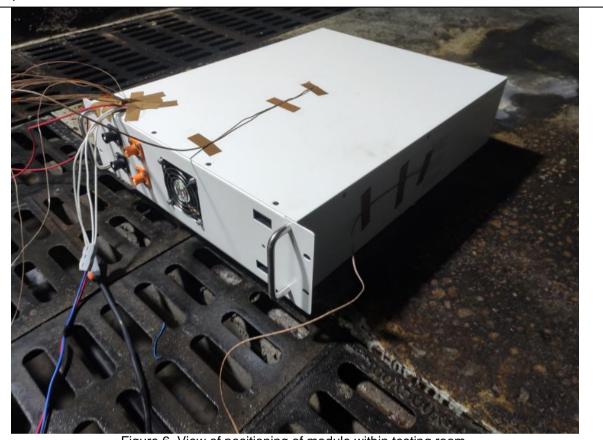


Figure 6. View of positioning of module within testing room.

	Table 4: Thermocouple placement	
Thermocouple ID	Description of location	Remark
CH3001	Side surface B of Cell 1	T1
CH3002	Side surface B of Cell 2	T2
CH3003	Side surface B of Cell 3	Т3
CH3004	Side surface B of Cell 4	Τ4
CH3005	Side surface B of Cell 5	Т5
CH3006	Side surface B of Cell 6	Т6
CH3007	Side surface B of Cell 7	Τ7
CH3008	Side surface B of Cell 8	Т8



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CH3009	Side surface A of Cell 9	Т9		
CH3010	Side surface A of Cell 10	T10		
CH3101	Side surface A of Cell 11	T11		
CH3102	Side surface A of Cell 12	T12		
CH3103	Side surface A of Cell 13	T13		
CH3104	Side surface A of Cell 14	T14		
CH3105	Side surface A of Cell 15	T15		
CH3106	Side surface A of Cell 16	T16		
CH3107	Large surface of cell 13, between cell surface and Heater 1	T17		
CH3108	Large surface of cell 13, between cell surface and Heater 2	T18		
CH3109	Upper surface of the module			
CH3110	Module side surface			
CH3201	Ambient temperature			
Thermocouple information: Type K 24 AWG				



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TRF_UL 9540A Module_V1.0 Page 12 of 26



[Description of test results]

Time (HH: MM: SS)	Relative Time (HH: MM: SS)	Event ID	Event	Description	Photo Reference
10:05:59	00:00:00	E1	Test Start		Figure 10
10:20:58	00:14:59	E2	Heater 1 and heater 2 Energized		
10:49:28	00:43:29	E3	Initiating cell thermal runaway onset	Smoke release observed. Turn off heater 1 and heater 2. The thermal runaway of No. 13 cell was confirmed from the temperature curve.	Figure 11
10:59:10	00:53:11	E4	External Flaming	Smoke release observed. External flaming observed Internal fire protection device startup.	Figure 12
10:59:20	00:53:21	E5	Flame Extinguished	The flame was extinguished.	Figure 13
11:13:39	01:07:40	E6	Smoke Release	Smoke release observed. The thermal runaway of No. 12 & 14 cell was confirmed from the temperature curve.	Figure 14
12:05:59	02:00:00	E7	Test Termination		
Test Start Tim	e: 2023-12-07 10	:05:59			

Table 5: Overview of test timeline and key events



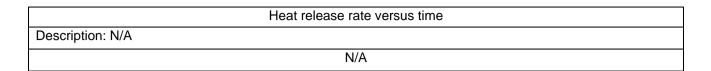
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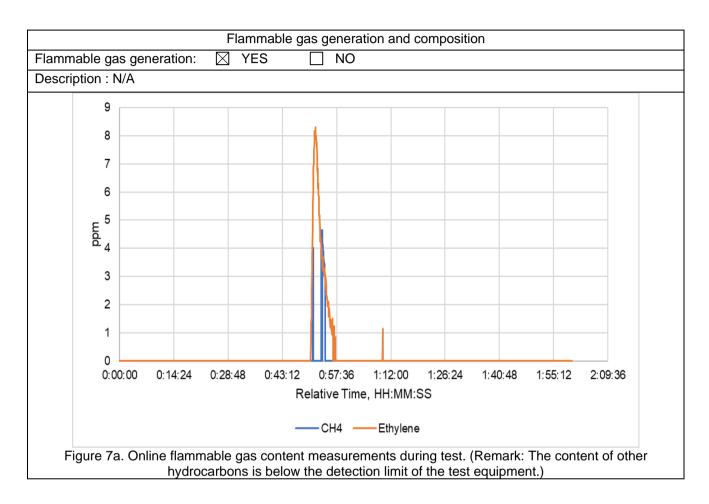
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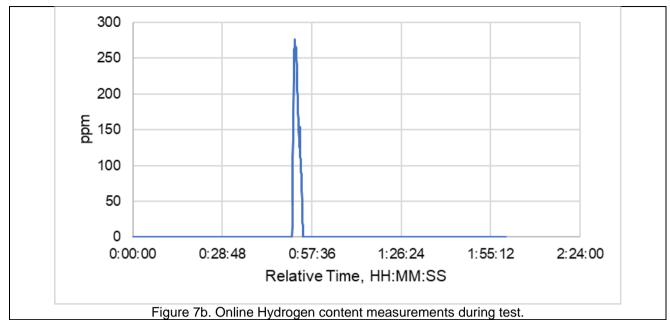


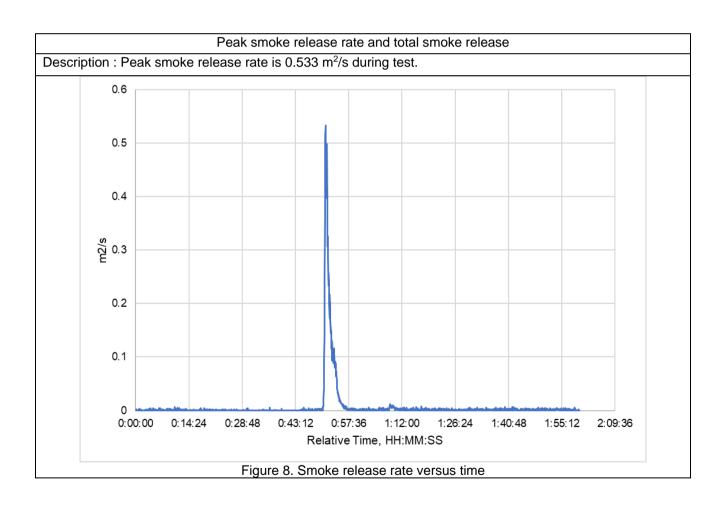


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Identification/location of cel	ll(s) tl	hat exhib	ited the	ermal runaway within the module
Cells(s) that exhibited thermal runaway:	\boxtimes	YES		NO
Description : N/A				
		NUM A		
Figure 9. View of a	oll th	at exhib	ted the	ermal runaway after test

cell that exhibited thermal runaway after iyu



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TRF_UL 9540A Module_V1.0 Page 16 of 26





Figure 9a. View of cell that exhibited thermal runaway after test.

Locations and visual estimations of flame extension and duration from the module		
Flame extension:	YES NO	
Description : Flaming propagation outside the enclosure were observed.		
	N/A	

Other observations during test
Description : N/A
N/A





Table 6: Data during test

Model	SOC of Battery Module Before Test, (%)	OCV of Battery Module Before Test, (V dc)	Weight of Battery Module Before Test, (Kg)	Weight of Battery Module After Test, (Kg)	Battery Module Weight Loss Rate, (%)
GE-F-PACK5.1- D	100%	53.395	45.92	45.52	0.87
Peak Smoke Release Rate, (m²/s)	Observation Results				
0.533	Gas and smoke release observed from module enclosure. Flaming propagation outside the enclosure were observed.				
Supplementary information:					
No additional thermal runaway events or re-ignition occurred during post-test observations of the test module.					



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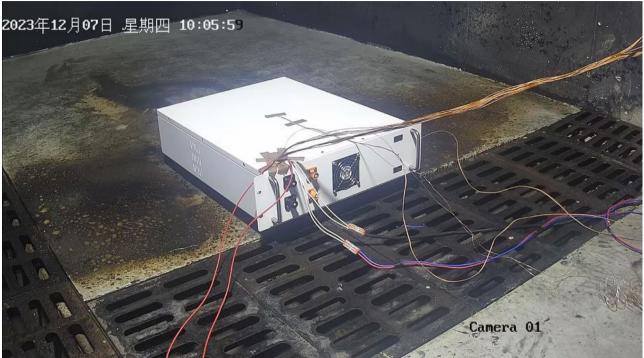


Figure 10. photo of event (E1) during test

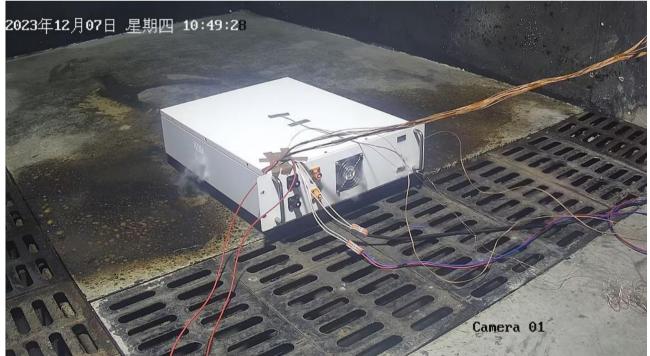


Figure 11. photo of event (E3) during test



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Figure 12. photo of event (E4) during test

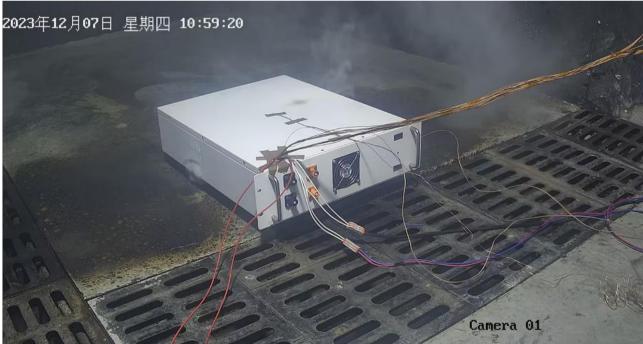


Figure 13. photo of event (E5) during test



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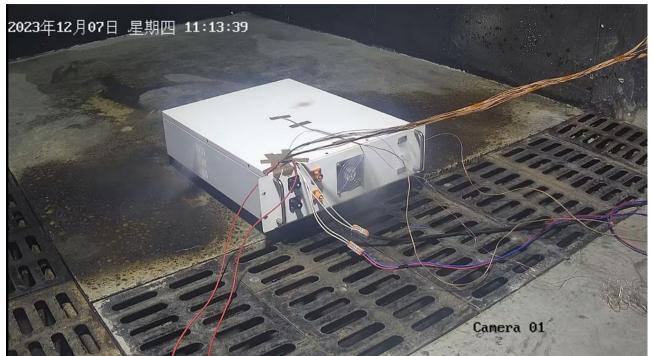


Figure 14. photo of event (E6) during test



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Figure 15. Photo 01 of DUT after test



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Figure 16. Photo 02 of DUT after test



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Figure 17. Photo 03 of DUT after test



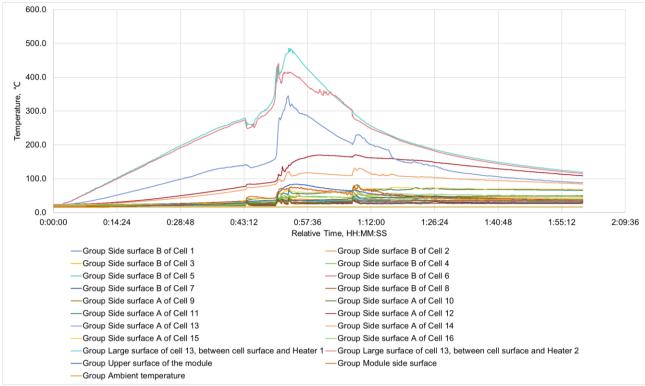
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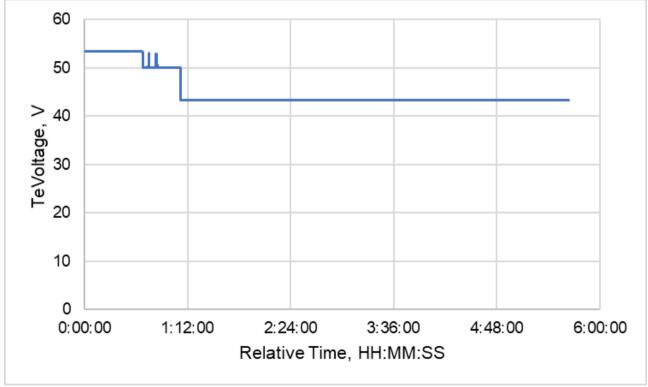
Project No.: CQES2404000252BA

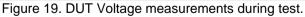
TRF_UL 9540A Module_V1.0 Page 24 of 26













Project No.: CQES2404000252BA



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--- End of Report ---



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TRF_UL 9540A Module_V1.0 Page 26 of 26